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Sculpey clay baking instructions

Download Article Quick & easy tips for baking Sculpey clay to create your next artwork Download Article Sculpey clay is a type of polymer clay that can be molded into almost any shape and then hardened in your oven at home. It's a great material to use in jewelry making, sculpture building, and charm making. Baking Sculpey clay might seem intimidating, but if you mold your clay, bake it at the right temperature, and cool it slowly, you can have professional and glossy looking Sculpey figures in no time. 1 Protect your surface with some parchment or wax paper. Clay can be sticky and leave a mess if it touches surfaces like tables or countertops. You will be working on a flat surface, so lay a layer of parchment paper or wax paper down and secure it with tape before you start working with your clay.[1] If you do get stubborn clay stuck to your surfaces, rubbing alcohol can help dissolve the clay and makes it easy to clean up. 2 Knead your clay gently for 3 to 5 minutes until it is soft. When you take your clay out of the package, it will be stiff and hard to mold. Hold a small piece of clay in between your fingers and knead it gently until you can form it into shapes. You can do this one small piece of dough at a time until you have enough to do your project.[2] Advertisement 3 Create the shapes that you want to bake. Sculpey clay is great for modeling tiny figures, beads, or even small jewelry pieces. You can make items that are as large and as detailed as you'd like. Large and thick clay will take longer to bake than small thin clay.[3] There are many specific tools you can buy at craft stores to use on Sculpey clay, like craft knives and rolling tools. You can also use kitchen tools like steak knives and rolling pins to help in your clay molding as long as you wash them before using them on food. Advertisement 1 Preheat your oven to 275 °F (135 °C). Most Sculpey clay is baked at 275 °F (135 °C), but you should double check on your package to see what it recommends. You should not have your oven at a higher temperature, because you want your clay to bake slowly so it doesn't burn.[4] If you want to be sure that your oven is at the correct temperature, you can use an external oven thermometer to double check. These are available at most home goods stores. Sculpey clay does not release toxic fumes as it bakes, so your oven will not be damaged.[5] 2 Line a baking tray with parchment paper. Parchment paper will provide an extra protective layer for both your clay figures and your baking tray. You can also use wax paper to line your baking tray.[6] If you don't have parchment or wax paper, you can use aluminum foil, but it will leave a shiny mark on whatever part of the clay touches it while baking. 3 Place your clay figures on the baking tray spaced evenly apart. Depending on the size of your figures, you can bake multiple clay projects at a time. If you do have more than one piece on a baking tray, make sure that they are not touching each other and have about 1 inch (0.025 m) in between them, just in case they fall over in the oven.[7] 4 Bake your sculptures for 15 minutes per 1⁄4 inch (6.4 mm) of thickness. Estimate or measure the thickest part of your sculpture and add 15 minutes to your bake time per 1⁄4 inch (6.4 mm) of thickness. Check on your clay every 10 minutes or so to make sure that it is not burning.[8] If your clay starts turning brown or smoking, turn your oven down right away and take your figures out to cool. 5 Take your clay out of the oven when your timer is done. There is no way to know if your clay has hardened fully until it is cool, so take your clay out of the oven once your timer runs out. It is better to underbake your clay than to overbake it, so you should take it out even if you think it needs more time.[9] Advertisement 1 Let your clay cool for 10 minutes. Leave your figures on the baking tray and let them cool for about 10 minutes. They might still look soft when they are warm from the oven, but they will harden as they cool down.[10] If your clay broke while it was in the oven, you can use Sculpey glue to attach two pieces together and bake them again. Make sure to do this before adding any paint or glaze. 2 Squeeze your clay figures lightly to test their firmness. Test each of your clay pieces for how hard they are by gently pressing on them to see if they hold up. If your fingers make indents in your clay or your figures bend easily, they are not firm enough and you should put them back in the oven for 2 minutes at a time until they are hard.[11] 3 Apply Sculpey glaze the clay for a glossy finish. If you want your clay figures to look sleek and polished, you can apply a glaze made specifically for Sculpey clay after your figures are baked. Use a paint brush and lightly coat your figure in Sculpey glaze and let it dry for 5 minutes, or until it is no longer tacky to the touch.[12] Make sure to wash off your paint brush after you use Sculpey glaze, because it will harden on your brush. Advertisement Ask a Question Advertisement 2 sheets of parchment paper 1 baking tray Sculpey glaze (optional) Thanks for reading our article! If you'd like to learn more about working with polymer clay, check out our in-depth interview with Sarah Stearns. This article was co-authored by Sarah Stearns and by wikiHow staff writer, Hannah Madden. Sarah Stearns is a DIY Specialist, Artist, Maker, Blogger, and the Founder of SarahMaker.com. With over ten years of experience, she specializes in fun, approachable crafts like crocheting, making polymer clay jewelry, quilting, and creating Cricut projects. Her work has been featured in several publications, such as Scientific American, Good Housekeeping, Vox, and Apartment Therapy. Sarah holds a BA in Psychology from Vanderbilt University. This article has been viewed 63,670 times. Co-authors: 8 Updated: March 10, 2025 Views: 63,670 Categories: Featured Articles | Clay Projects Print Send fan mail to authors Thanks to all authors for creating a page that has been read 63,670 times. "Nothing yet, but I am determined to make my granddaughter posole and chile in a wooden bowl I already bought. This is a yearly Christmas ornament; wish me luck, as I have never used Sculpey clay before!..." more Share your story To ensure the accuracy of the oven temperature and protect your clay, you may want to purchase an oven thermometer. There are some available that have been designed specifically for polymer clay curing. Do not ever try to microwave your polymer clay. Sculpey Clay can be baked on a cookie sheet covered with parchment paper or cardstock. Some people like to use ceramic tiles or glass that can serve as both a work and clay baking surface. Sculpey Baking Instructions and Time for Types of Clay: It's important to understand how to bake Sculpey clay. Original Sculpey For Original Sculpey, preheat to 275 degrees F (135 C). Bake for 15 minutes per quarter inch of thickness. For example, a piece of 1/2" thickness should be cured for 30 minutes. Super Sculpey For Super Sculpey, preheat to 275 degrees F (135 C). Bake for 15 minutes per quarter inch of thickness. For example, a piece of 1/2" thickness should be cured for 30 minutes. Sculpey III For Sculpey III, preheat to 275 degrees F (135 C). Bake for 15 minutes per quarter inch of thickness. For example, a piece of 1/2" thickness should be cured for 30 minutes. To test the curing, try pressing the tip of your fingernail into the bottom of your piece after it has cooled; it will leave a mark but will not actually enter the clay. Premo! Sculpey For Premo! Sculpey, preheat to 275 degrees F (135 C). Bake for 30 minutes per quarter inch of thickness. Additional Sculpey Baking Instructions It is suggested that thicker pieces be initially baked for 15 minutes, then another 5 minutes, another 5 minutes, etc. The clay needs at least 15 minutes to cure properly. Strength increases as the baking time increases. Always be certain to first check the oven's temperature accuracy with an oven thermometer. If an object has a variance in thicknesses, an armature should be shaped in order to "bulk out" the thick parts - tightly crushed heavyweight aluminum foil is the best material to use. Try to keep all parts of the sculpture of an even thickness of clay. Layering the clay is the best method to avoid cracking and maintain even thickness in a medium or large sculpture.Construct an approximate form from tightly crushed, oven weight aluminum foil (this can be applied over an armature in larger sculptures). Cover form with a ¼" thick layer of clay. Bake for 15 minutes at 275 degrees F (135 degrees C). Add a second ¼" thick complete layer (like a skin), which can be built up slightly to show contours. Re-bake for 15 minutes at 275 degrees F. Then, apply a third complete layer, adding finishing details, and re-bake for a final 15 minutes at 275 degrees F. Overbaking will cause darkening of the clay, and burning can cause bubbling and darkening. Get a Beginner's Kit with everything you need to get started Manufacturer's Instructions for Sculpey Clay Explore Sculpey Clays Caution Read the instructions before use follow them and keep them for reference. Contents: Sculpey is a soft, non-toxic clay made from polyvinyl chloride (PVC). The PVC along with a few other ingredients create a unique material which is malleable, does not dry out like other clays, and it retains its shape once it's baked. Instructions for activity Start with clean hands and work areas. Good working surfaces include a glass or metal surface, disposable foil, or wax paper. Do not place unbaked clay on furniture, flooring, carpeting, or fabric. Work from light colours to dark colours. Knead clay until soft and smooth. Shape and tool clay into desired form. This can be done using modeling tools, to create and work out small details. You can also use cutters, bead rollers and clay pasta machines with your Sculpey. Larger projects can be 'bulked out' with crumpled aluminum
foil and/or armature wire. To clean hands use isopropyl alcohol, baby oil or handy wipes, and then soap and water. Pre-heat the oven based on package instructions, usually 130°C. For accurate temperature readings, place an oven thermometer in the baking area and check you can read it through the oven door. Bake for the correct amount of time depending on the thickness of your piece. It is recommended to bake Sculpey at 130°C for 30 mins per ¼ inch of thickness. You can bake on: glass, metal, an oven safe work mat or baking paper. For optimal results cover your clay with a tented piece of aluminum foil or an upside-down baking pan. DO NOT MICROWAVE and DO NOT exceed the recommended temperature or baking time. Ensure the room is well ventilated. Remove from oven and allow to cool completely. Once cool, baked pieces become hard and can be polished, sanded, drilled, carved and painted with 100% acrylic paints. If using oil-based paints or water-based acrylics, the items can be sealed with a glaze before or after painting. Pottery on dishes made with polymer clays should be used for decorative purposes only, not with food, beverages or smoking materials Safety Information Do not bring material in contact with mouth or eyes. Do not exceed a temperature of 130°C/265°F or harmful gases may be produced. Do not exceed a hardening time of 30 min. Do not use a glass thermometer. Do not heat the material and cook food in the oven at the same time. Do not harden in the microwave. Do not allow the product to come into contact with an open flame, hot knife or wire. Wash your hands after carrying out any work. Clean the oven thoroughly after curing. Do not use pyrolytic cleaning. Clean all equipment after use. Do not eat, drink or smoke in the work area. Do not expose hardened material to temperatures exceeding 130°C/265°F. Store modelling clay out of reach of young children as small parts are a choking hazard. General First Aid Information In case of accidental overheating and inhalation of poisonous gases: remove person to fresh air and seek immediate medical advice. In case of doubt seek medical advice without delay. Take the chemical and/or product together with the container with you. In rase of injury always seek medical advice. Disposal Sculpey polymer clay can be disposed with the normal waste. Warning Sculpey Bake Shop is recommended for ages 8+ Sculpey Premo, Sculpey Souffle and Sculpey III are recommended adults and children age 14+ Explore Sculpey Clays When you order your Sculpey® polymer clay, you'll get to play around with the soft texture. You can shape it, carve it and add all of the little details you want. However, polymer clay needs to cure to capture your hard work. You cure polymer clay by baking it in the oven. Baking your piece enhances its durability and prevents it from getting misshapen or damaged. Buy Polymer Clay How Do You Bake Polymer Clay? Polymer clay baking is a simple process that an adult should do. With some extra care and attention, your creation will be ready to share with the world in no time! Follow these clay baking instructions to ensure optimal results: Pre-heat your oven based on the package instructions. Make sure your oven can reach and maintain the correct temperature and has good ventilation. For accurate temperature readings, place an oven thermometer in the baking area and confirm that you can read it through your oven door. Use a glass or metal surface or an oven-safe work mat to bake your clay project. Follow the baking time and temperature on the package. Cover the clay with a tented piece of aluminum foil or cover it with an upside-down baking pan. Bake using a conventional home oven or a toaster oven and adhere to the time and temperature listed. In most cases, you can bake polymer clay at 275 degrees F for 15 to 30 minutes per ¼ inch of clay thickness. You should always check the package instructions for the most accurate information. Just make sure you don't underbake the clay. This will lead to brittle pieces that break easily. If your piece is larger, has parts like arms or legs or has varying thicknesses, an armature is necessary. You can use materials such as wire or Super Sculpey UltraLight™. After it's done baking, remove your clay piece from the oven and let it cool. How Long Does It Take to Bake Polymer Clay? The most important factor when baking polymer clay is making sure your oven is at the right temperature. Some crafters find that their oven's recorded temperature is inaccurate, which can affect baking times. Test the accuracy of your oven by using a thermometer before baking. You can also run a pre-baking test by following these steps: Shape a small ball of clay into a disc with a 1/2 inch (12 mm) diameter and 1/4 (6 mm) thickness. Bake the disc using your package's recommended baking time and temperature. Check the color of your testing piece. If there are darkened areas, your oven is too hot. Lower your oven's temperature by 10 degrees Fahrenheit (5 degrees Celsius) and repeat the test. At Sculpey®, most of our clays have similar baking times where you can pre-heat the oven to 275 degrees F, or 130 degrees C, and bake for 15 to 30 minutes per ¼ inch of the clay thickness. Thicker pieces should be initially baked for 15 minutes, then an additional 5 minutes, another 5 minutes, etc. The clay needs at least 15 minutes to cure properly. Each of the following requires 275 degrees F, or 130 degrees C, for 15 to 30 minutes per 1/4 inch of the clay thickness: Other Baking Times Other Sculpey® polymer clays that require different baking times are: How Do You Know When Your Polymer Clay Project Is Done Baking? Polymer clay stays soft while it's in the oven, and it will feel soft right when you take it out. The clay will harden as it cools. Instead of eyeballing the polymer clay to determine if it's done, you have to trust your estimated baking time. If you leave your clay in the oven for too long, it can overheat and potentially crack and split. One method some crafters use to check their crafts is a "tester" piece of clay. Roll a bit of clay to the same thickness as your project, and bake it. If the tester comes out right, then you're ready to bake your project. Buy Polymer Clay Do You Have to Bake Polymer Clay Right Away? Sculpey® clay can sit out for months before baking. So, if you're someone who likes to take long breaks during projects, you'll enjoy the capabilities of polymer clay. Polymer clay is oil-based and maintains its moisture, which also keeps it malleable. If you plan to set your polymer clay out for a long time, make sure you place it somewhere safe. Also, put cling wrap or another protective covering over your clay so it doesn't collect dust or other debris. Do You Need to Bake Modeling Clay? Sculpey® offers modeling clay products that are perfect for school projects, claymations and other freehand sculpting activities. What makes modeling clay unique is that you can enjoy crafting without having to bake your pieces. We have two types of modeling clay, each with its own distinct qualities: Air-Dry™ Modeling Clay Our Air-Dry™ Modeling Clay hardens at room temperature within 24 hours. It retains its shape after drying, allowing for plenty of creative and colorful marker scribbles afterward. Since there's no baking required, Air-Dry™ Modeling Clay is a suitable choice if you're working with large groups of young crafters. While this modeling clay dries on its own, you can speed up the process by putting it in the oven. Use low temperatures — 200 degrees F or less — and leave it in for the appropriate amount of time. You should leave thinner pieces in for a minimum of 20 minutes. Thicker pieces can stay in for longer, but you should check them frequently. Follow Package Instructions When preheating your oven to bake your polymer clay, make sure you consult the directions on the package. They should give you an idea of what temperature to use. Non-Dry™ Modeling Clay Non-Dry™ Modeling Clay stands out from our other clay products due to its reusability. This modeling clay remains soft and pliable, meaning you can use it for many crafting projects to come. It shines in arts and crafts that require more flexibility, such as animation. As with Air-Dry™ Modeling Clay, no baking is necessary to enjoy our non-harden modeling clay. Buy Polymer Clay Additional Tips Choose The Right Surface for Baking You might be wondering what to bake polymer clay on — and it all depends on the piece. For flat items like frames or objects with flat surfaces, like the bases of figurines or the bottoms of jars or candleholders, a flat surface like a metal baking tray, ceramic tiles or glass will work fine. Make sure to use parchment paper or aluminum foil to cover ceramic tiles to prevent your items from developing an unwanted sheen and touching the ceramic surface you have created. For objects that are round, or for shaped sculptures you want to perfectly preserve, you'll need to choose another kind of surface. Polyester stuffing, shaped aluminum foil, cardboard holders, or our Sculpey® bead baking rack will help your clay items maintain their shapes while baking. 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